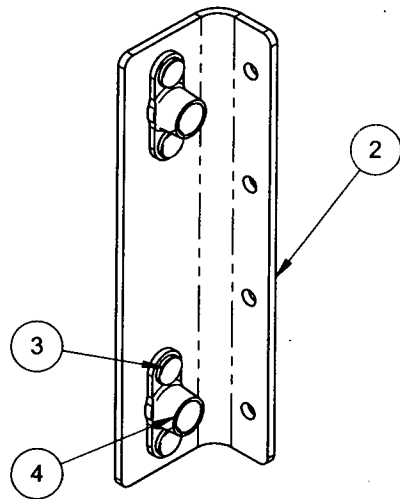


ITEM	QTY -041	PART NUMBER	DESCRIPTION
1	X	D4336-041	ANGLE ASSEMBLY
2	1	D4336-1	ANGLE
3	4	MS20426AD3	RIVET
4	2	MS21069L08	NUT PLATE



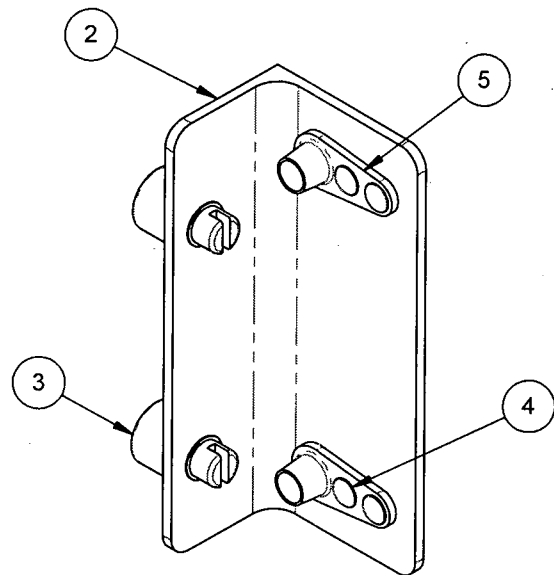
D4336-041 ANGLE ASSEMBLY

RELEASED
2012-12-19

- NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 7) WEIGHT: 0.02 lbs




A	NEW ISSUE	RF	11.04.19
REV.	DESCRIPTION	BY	DATE
DESIGN	RMF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4336	SHEET 1 OF 6
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	ANGLE ASSEMBLY	NTS.
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ITEM	QTY -043	PART NUMBER	DESCRIPTION
1	X	D4336-043	ANGLE ASSEMBLY
2	1	D4336-3	ANGLE
3	2	50-018-1	STUD
4	4	MS20426AD3	RIVET
5	2	MS21071L4	ANCHOR NUT

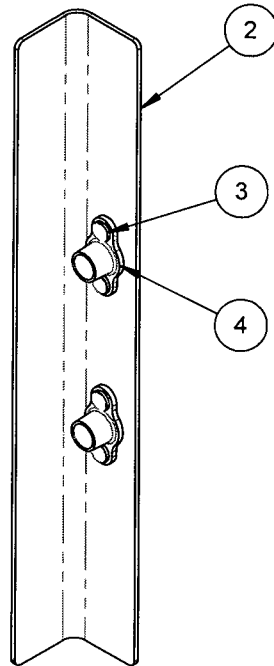


D4336-043 ANGLE ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.06 lbs




DESIGN	RMF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	D4336	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		ANGLE ASSEMBLY	NTS
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ITEM	QTY -045	PART NUMBER	DESCRIPTION
1	X	D4336-045	ANGLE ASSEMBLY
2	1	D4336-5	ANGLE
3	4	MS20426AD3	RIVET
4	2	MS21069L3	ANCHOR NUT



D4336-045 ANGLE ASSEMBLY

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.04 lbs

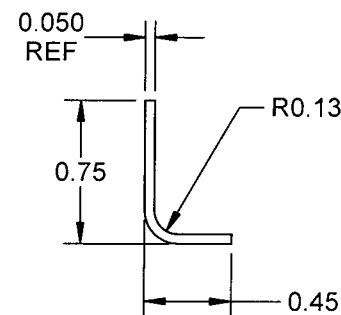
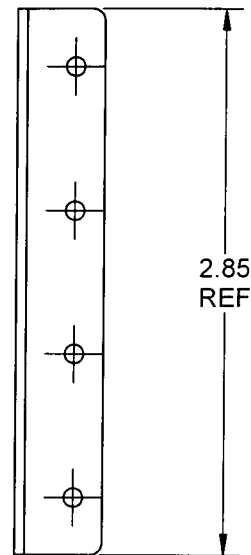
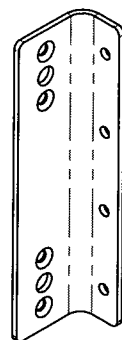
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DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	D4336	SHEET 3 OF 6
APPROVED		TITLE	SCALE
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D

C

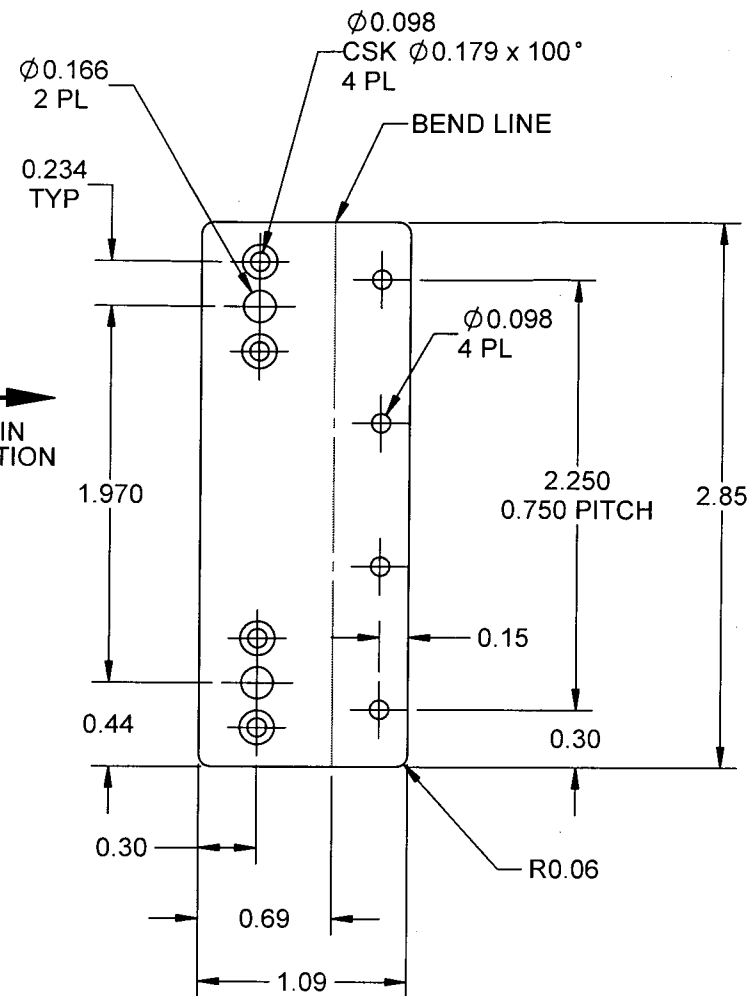
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A

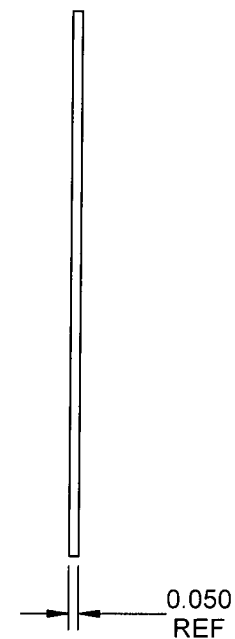


D4336-1 ANGLE
(MAKE FROM D4336-1F FLAT PATTERN)

GRAIN
DIRECTION



D4336-1F FLAT PATTERN



D

C

B

A

NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.050 THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037
OR ASTM B209
REF DART SPEC. M2024T3S0.050
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.01 lbs

RELEASED
2012-12-19
MPO

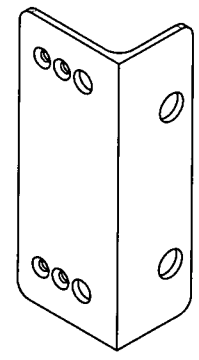
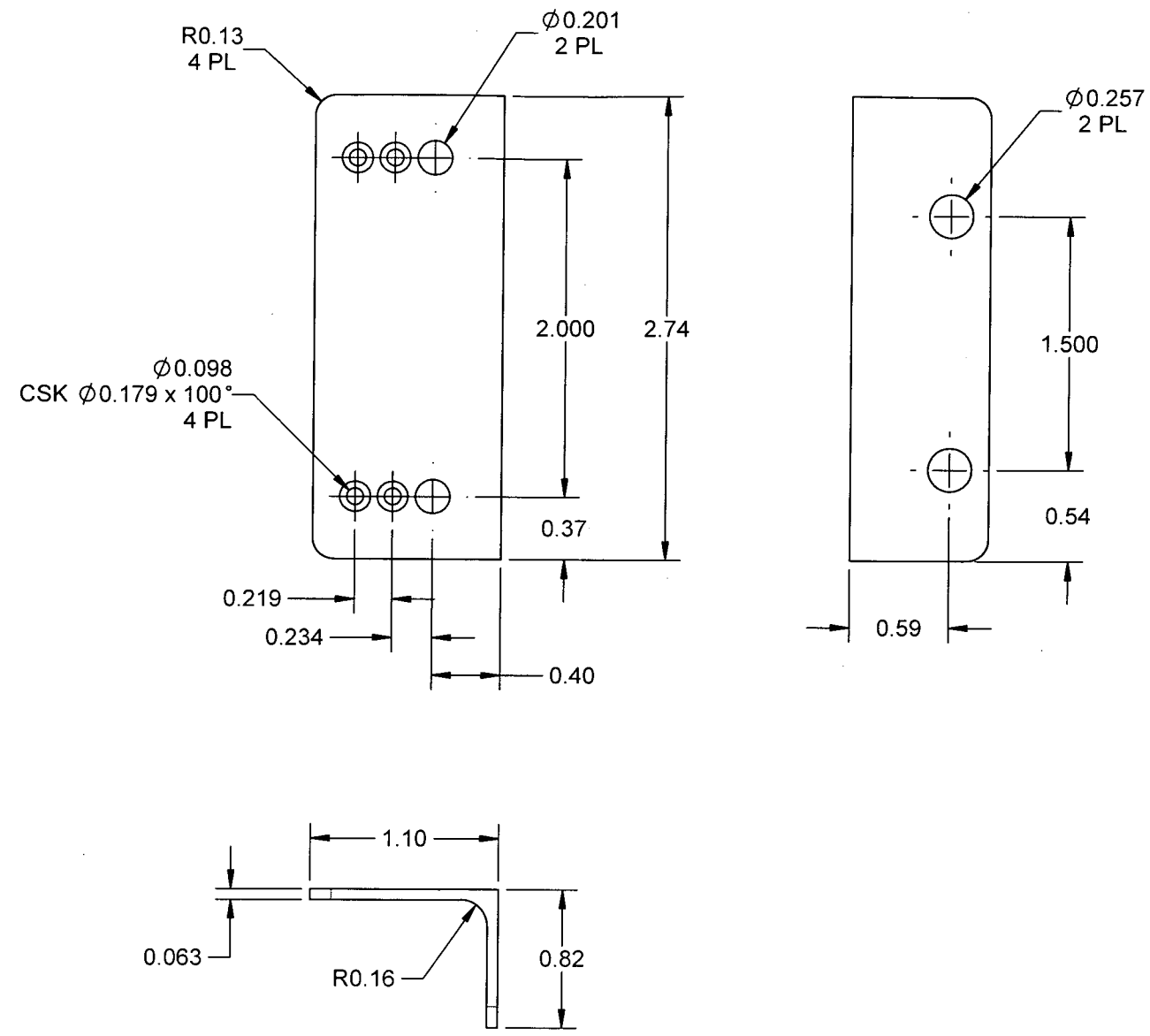
DESIGN	RMF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4336	SHEET 4 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	ANGLE ASSEMBLY	NTS
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D

C

B

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D

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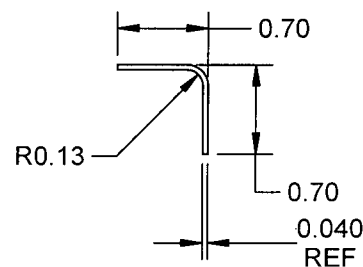
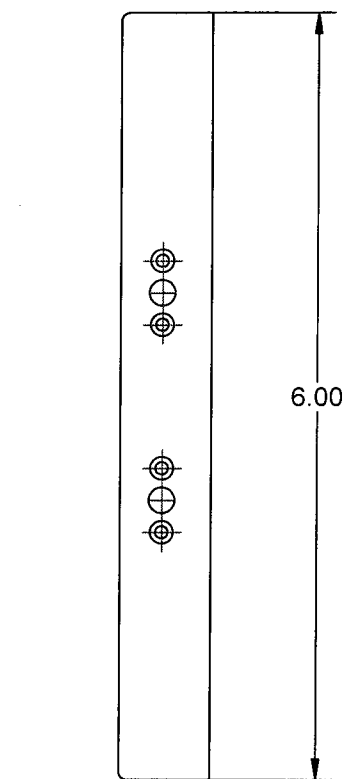
D4336-3 ANGLE

NOTES:

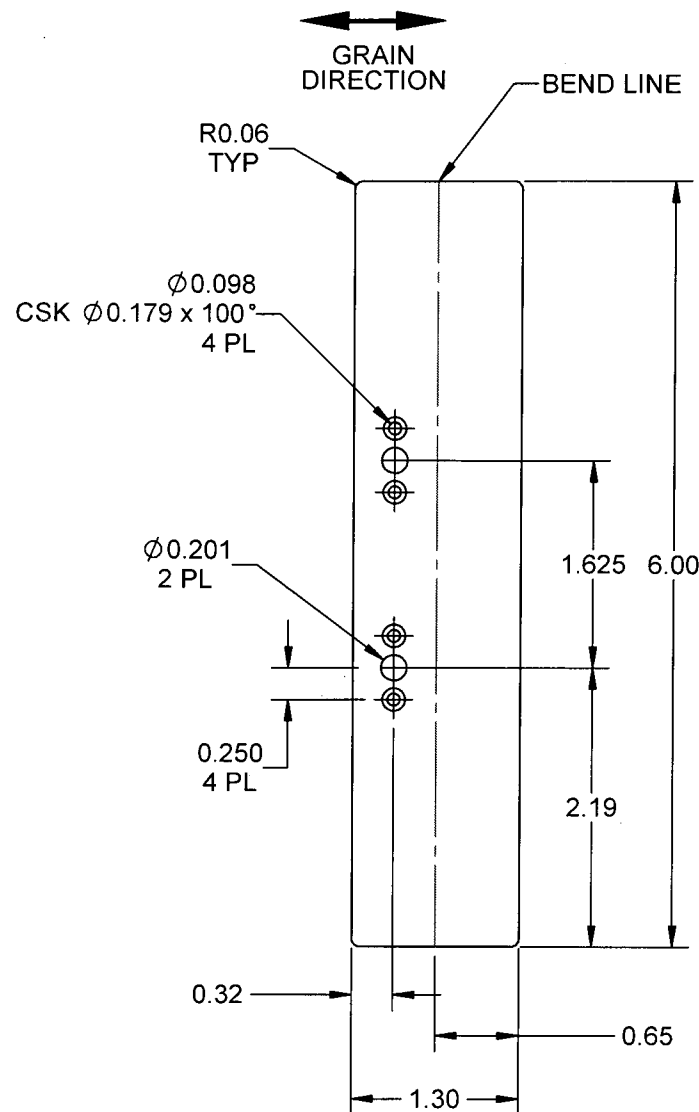
- 1) MATERIAL: 2024-T3/T3510/T3511 ALUMINUM ANGLE
PER AMS-QQ-A-200/3
OR AMS 4152, 4164 & 4165
PER DART SPEC. M2024T3A
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

RELEASED
2012-12-18
JMD

DESIGN	RMF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	D4336	SHEET 5 OF 6
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	ANGLE ASSEMBLY	NTS
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D4336-5 ANGLE
(MAKE FROM D4336-5F FLAT PATTERN)



D4336-5F FLAT PATTERN



NOTES:

- 1) MATERIAL: 2024-T3 ALUMINUM SHEET, 0.040 THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4
OR AMS 4037
OR ASTM B209
REF DART SPEC. M2024T3S0.040
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.03 lbs

RELEASED
2012-12-19

DESIGN	RMF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4336	REV. A
MFG. APPR.	N/A	SHEET 6 OF 6	
APPROVED	<i>[Signature]</i>	TITLE ANGLE ASSEMBLY	SCALE NTS
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DATE	11.04.19		